MHEDA’s 65th Annual Convention
May 2 - May 6, 2020
Orlando, Florida

FAST FACTS
Everything You Need to Know about Your Stay at Convention!

Orlando Area and MHEDA Activities

The Hilton Orlando Bonnet Creek hotel is situated on a peaceful 482-acre nature preserve and features world class amenities, including a 3-acre lazy river and pool, Waldorf Astoria Golf Club and Spa, fitness center, dining and lounge options.

The hotel is 18 miles from Orlando International Airport (MCO).

The average daily temperature for late spring is 86 degrees during the day and 64 degrees in the evening.

Once you are settled in your room, please be sure to sign in at MHEDA’s Registration desk located within the hotel. This is where you will receive your name badge and other Convention details needed for your participation.

Convention APP

This Convention APP will help you connect with fellow attendees by giving you the ability to send and receive messages and meeting invites, network via social media, view event agenda and more.

Fishbowl Networking

Fishbowl Networking, a fun and unique way to learn from your peers. You will have the opportunity to share your perspective on a variety of current industry trends. Topics will be picked out of a fishbowl, do not like what you picked, put it back in and pick another. This will take place on Monday May 4th 3:00 pm – 4:30 pm.

Need to make changes to your registration?

If you need to make changes to your registration, call MHEDA at 1-847-680-3500. The full amount will be refunded if you cancel by March 1, 2020, a $200 per person administration fee will be applied from March 2-31, 2020. No refunds will be given after March 31, 2020.

There are no administrative fees for changing personnel.

Hotel Information

Hilton Orlando Bonnet Creek
14100 Bonnet Creek Resort Lane
Orlando, Florida 32821
Direct 1-407-597-3600

Parking
Self-Parking fee: $29 daily-plus tax
Valet Parking fee: $37-plus tax

Check-In and Check-Out
Check-In: 4:00 pm Check-Out: 11:00 am

Hotel Reservations

For reservations call 1-407-597-3738 and select option 5 for reservations or visit www.mheda.org/hotel2020 by April 1, 2020. Room Rate: $244 Single/Double. Rooms are available at the Waldorf Astoria located next to the Hilton at a higher rate. (Rate available until April 1, 2020 or until room block is sold out).

Transportation

Airport:
Orlando International Airport (MCO) is 18 miles to Hilton Orlando Bonnet Creek Hotel, an estimated 30-minute car ride

Estimated Taxi Fare: $70 (one way)

Suggested Convention Attire

Suggested attire for all meetings is “business casual.”

Opening/Closing parties are included in your full registration fee:
Sunday Opening Party: Mango’s Tropical Café – Boasting a massive stage and nine unique bars, you will enjoy a live show and tributes to music icons. Dress is casual attire (shorts/jeans, etc.), adults only suggested

Tuesday Closing Party: - End the convention with a high energy evening with dinner and dancing to a live band. This takes place at the hotel. Dress is resort casual (sundress, capri’s, khaki pants) this event is for adults only.

Optional Tours - casual and comfortable. Pre-registration is required for these events
Greetings from MHEDA!

Thank you for your registration. We look forward to seeing you in Orlando, FL. This information is designed to help you prepare for your trip. If you have any questions, please call MHEDA at 847-680-3500. Convention information is also available on MHEDA's website, www.mheda.org.

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Once you are settled in your room, please be sure to sign in at MHEDA's Registration desk located within the hotel. This is where you will receive your name badge and other Convention details needed for your participation.

What’s Included in the Spouse/Guest Registration?

<table>
<thead>
<tr>
<th><strong>Sunday, May 3</strong></th>
<th>6:30 pm - 9:30 pm</th>
<th>Opening Party—takes place at the hotel</th>
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</thead>
<tbody>
<tr>
<td><strong>Monday, May 4</strong></td>
<td>6:30 am - 8:00 am</td>
<td>Buffet Breakfast</td>
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<td></td>
<td>8:30 am - 9:30 am</td>
<td>Opening Meeting/Keynote Presentation presented by Vinh Giang: The Psychology of Illusion</td>
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<td>9:30 am - 12:30 pm</td>
<td>Tour the Exhibitors’ Showcase (If you wish to stay for lunch, please include it on the registration form).</td>
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<td>1:30 pm - 2:30 pm</td>
<td>General Session presented by Mike Foster: Cybersecurity—What MHEDA Members Need To Know</td>
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<td>4:30 pm - 5:30 pm</td>
<td>Exhibitors’ Showcase Happy Hour Reception. Network with other convention attendees and enjoy complimentary snacks and beverages.</td>
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<tr>
<td><strong>Tuesday, May 5</strong></td>
<td>7:00 am - 8:45 am</td>
<td>Buffet Breakfast</td>
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<td>8:45 am - 10:00 am</td>
<td>General Session presented by Brant Menswar: Becoming Unbreakable: Unleashing the Power of Purpose</td>
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<td></td>
<td>12:30 pm – 1:30 pm</td>
<td>General Session presented by Brian Beaulieu: Economic Challenges and Changes</td>
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<td></td>
<td>7:00 pm - 11:00 pm</td>
<td>Closing Party—takes place at the hotel</td>
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<tr>
<td><strong>Wednesday, May 6</strong></td>
<td>7:00 am - 9:00 am</td>
<td>Farewell Breakfast</td>
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**NOTE:** If you wish to participate in any optional activities or lunch on Monday and Tuesday, you must register separately for these meals. See optional activities for more details.
Optional Activities Available During Convention

MHEDA has a variety of optional activities planned. Please review your confirmation to verify your registration. If you have any questions or would like to register for an optional tour, please call the MHEDA office at 847-680-3500 or visit www.mheda.org. You must pre-register for these events. They are not included in your registration fee.

Activities for All

**Gatorland Experience Tour - $170**
Saturday, May 2nd 12:00 pm – 4:00 pm
A 110-acre theme park and wildlife preserve where you will have the opportunity to zip line over Cuban and Nile Crocodiles then hop aboard off-road monster vehicles for a rugged adventure. Conclude the tour with a private animal encounter. Includes a boxed lunch.

**Golf Tournament at Waldorf Astoria Golf Club - $285**
Sunday, May 3rd 7:00 am - 2:00 pm
Visually stunning and immensely playable, this par 72 course is enhanced by natural elements like majestic cypress trees lining the fairways and features a five-tee system to accommodate golfers of every caliber. Includes breakfast, lunch and prizes.

**Celebration Bike Tour - $135**
Sunday, May 3rd 8:00 am - 12:00 pm
A fun 7-mile guided bike excursion to experience the Town of Celebration. Famous for it's nostalgic rich history and picturesque neighborhoods with world-class architecture, multimillion dollar mansions, parks, scenic winding trails, waterfront pathways and a vibrant downtown area. Includes water and snacks.

**Women in Industry Breakfast & Presentation – FREE**
Tuesday, May 5th 7:00 am – 8:30 am
Enjoy breakfast while networking with other women who also work in the material handling industry. Presented by Sylvie di Giusto, You Have 7 Seconds. Make Them Count!. This is a “free” optional event, but you must pre-register to attend.

**MHEDA Gives Back Event - FREE**
Tuesday, May 5th 3:30 pm – 4:30 pm
Give back and work side by side packaging meals for children and families in need for The Hunger Project. This is a “free” optional event, but you must pre-register to attend.

Spouse/Guest Optional Activities

**Disney Springs Food Tour - $170**
Monday, May 4th 11:00 am - 3:00 pm
Dine and sip your way through tasty treats and indulgent beverages at Disney Springs. Tour includes stops at three dining establishments with flavors of Spain, Chinese, Japanese, Korean and a wine bar.

**Sound Healing & Yoga - $160**
Tuesday, May 5th 10:00 am – 12:00 pm
Enjoy a relaxing sanctuary at the Hilton Bonnet Creek complete with beautiful sounds, yoga session and mindful workshop, followed by a discussion on how sound relates to mindfulness. You will have the opportunity to play with mini instruments, enjoy healthy snacks and take home a special gift.

**Monday Lunch - $85**
Monday, May 4th 12:30 pm - 1:30 pm
Planning on staying at the hotel on Monday and want to join your spouse for lunch? Be sure to register and we will save you a spot.

**Tuesday Lunch - $85**
Tuesday, May 5th 11:30 am - 12:30 pm
Planning on staying at the hotel on Tuesday and want to join your spouse for lunch? Be sure to register and we will save you a spot.